Filter Testers in full Conformity to

the DIN Norm

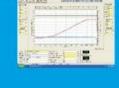
Computerized Filter Tester





Our filter test head with gear pump is designed specifically for easy cleaning where the melt flows in a straight line from extruder through gear pump all the way up to the filter. The filter is easily installed and removed with our quick clamping system









Fully computerized version with on board large capacity PC featuring a practical keyboard and mouse for convenience in entering all the test data. This version automatically calculates the filter test value.



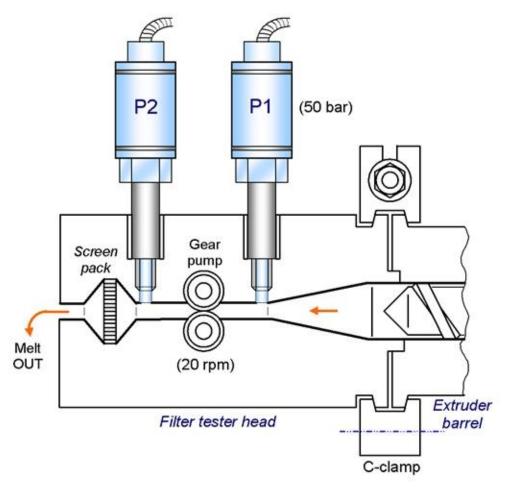
Filter Tester with Gear Pump for accurate quality testing and standardization of master batches and compounds.

> Standard filter sizes from 40 down to 5 microns, as well as DIN sizes. Available for both our 20 and 25 mm extruders.





Labtech Filter Tester



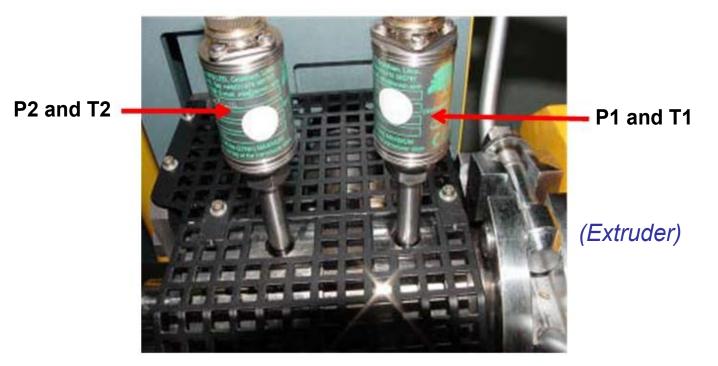
The test determines 'oversize' particles in a sample

The test is commonly used for QC on color masterbatches



Features of the Labtech Filter Tester

Two pressure transducer/temperature monitoring instruments: P1 and T1 (before gear pump), and P2 and T2 (before screen pack),



Screen pack size: 34 mm (for DIN standard) or 44 mm diameter 5

Screen pack sizes: μ , 10 μ , 15 μ , 25 μ , and 45 μ . And 'screen packs 1, 2, and 3' for DIN standard



Labtech Filter Tester



LBE20-30/P Benchtop single-screw extruder



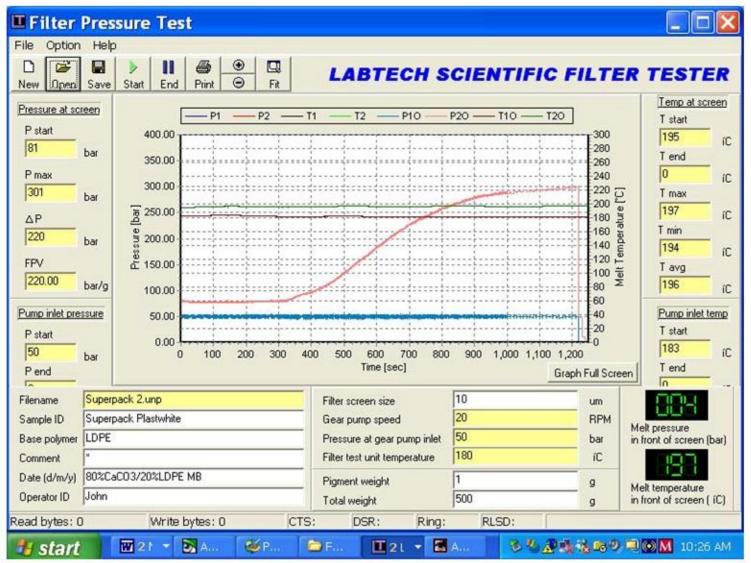
Computerized Control of the Filter Test

Panel for setting the gear pump speed and inlet melt pressure

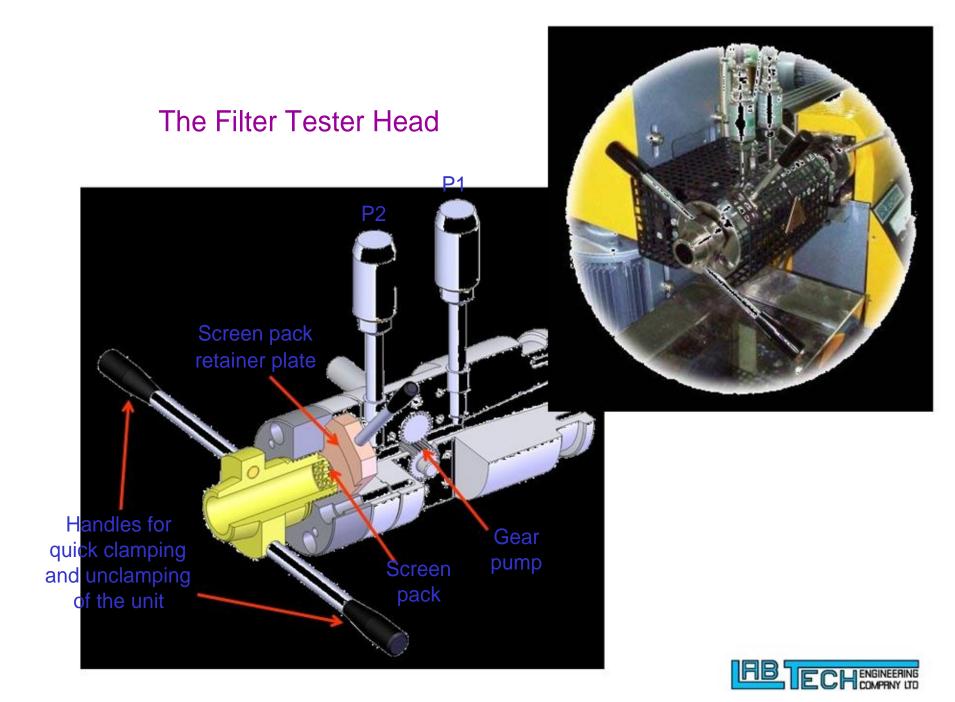
> Temperature controller for the filter tester head



Typical Computer Screen from a Filter Test







Running the Filter Test











Extruders used for the Filter Test:

1. The LBE20-30/P benchtop single-screw extruder

20 mm diameter screw 30:1 L/D 3.75:1 compression ratio Plain screw Non-vented barrel



For running the N Norm EN 13900-5 filter test



Extruders used for the Filter Test:

2. The LE25-30/C single-screw extruder Used with the LFT44-GP filter tester

Standard: 25 mm diameter screw 30:1 L/D Screw has Maddock mixing section and pineapple mixing section Non-vented barrel

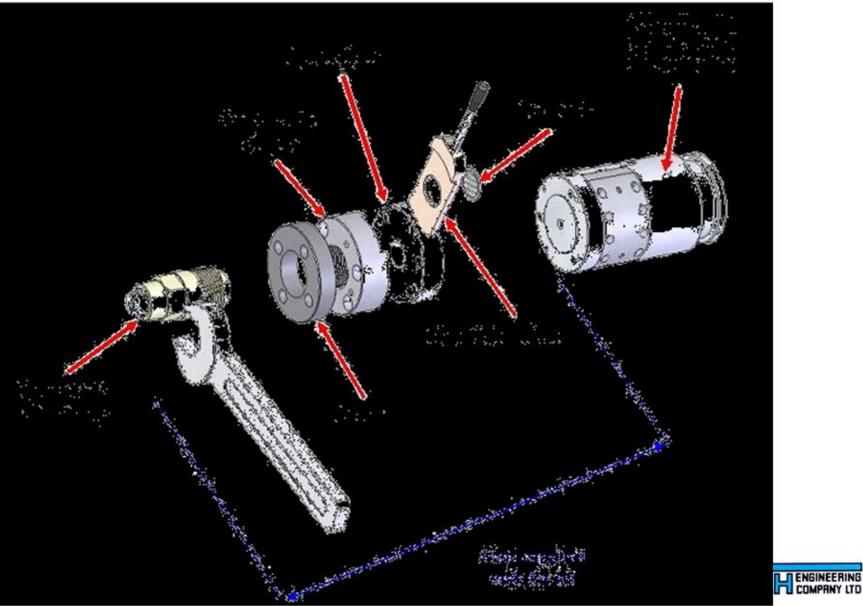
Options: Plain screw Modular mixing sections Vented barrel

Can also be used for running the DIN Norm EN 13900-5 filter test -after converting the filter tester head (using our conversion kit) for using 34 mm dia screen packs

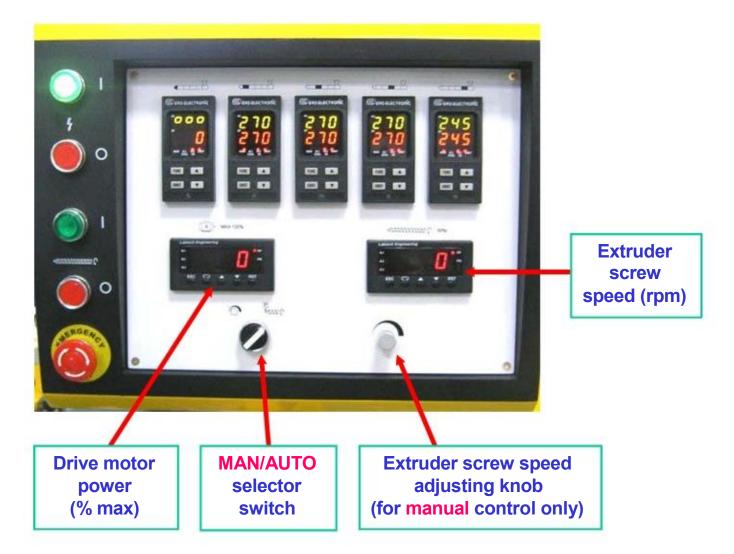




Conversion Kit to Convert the LFT44-GP Filter Tester to LFT34-GP for Testing According to DIN Norm EN13900-5

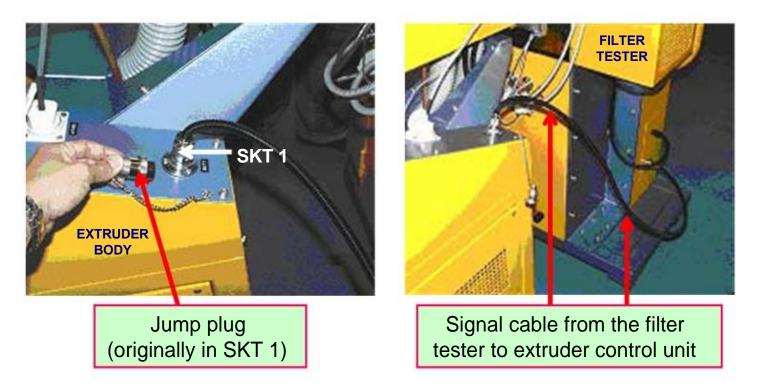


The LE25-30 Extruder Control Panel





The filter tester unit is detachable from extruder (C-clamp) and portable. The extruder can be used for other downstream equipment.



- **Extruder has MAN and AUTO controls.**
- > Extruder is 20 mm or 25 mm, 30L/D, non-vented, plain screw.
- 44 mm-size filter tester can also be used for DIN EN 13900-5 test. Need to modify head with our conversion kit for 34 mm screen pack.



End of Filter Testers